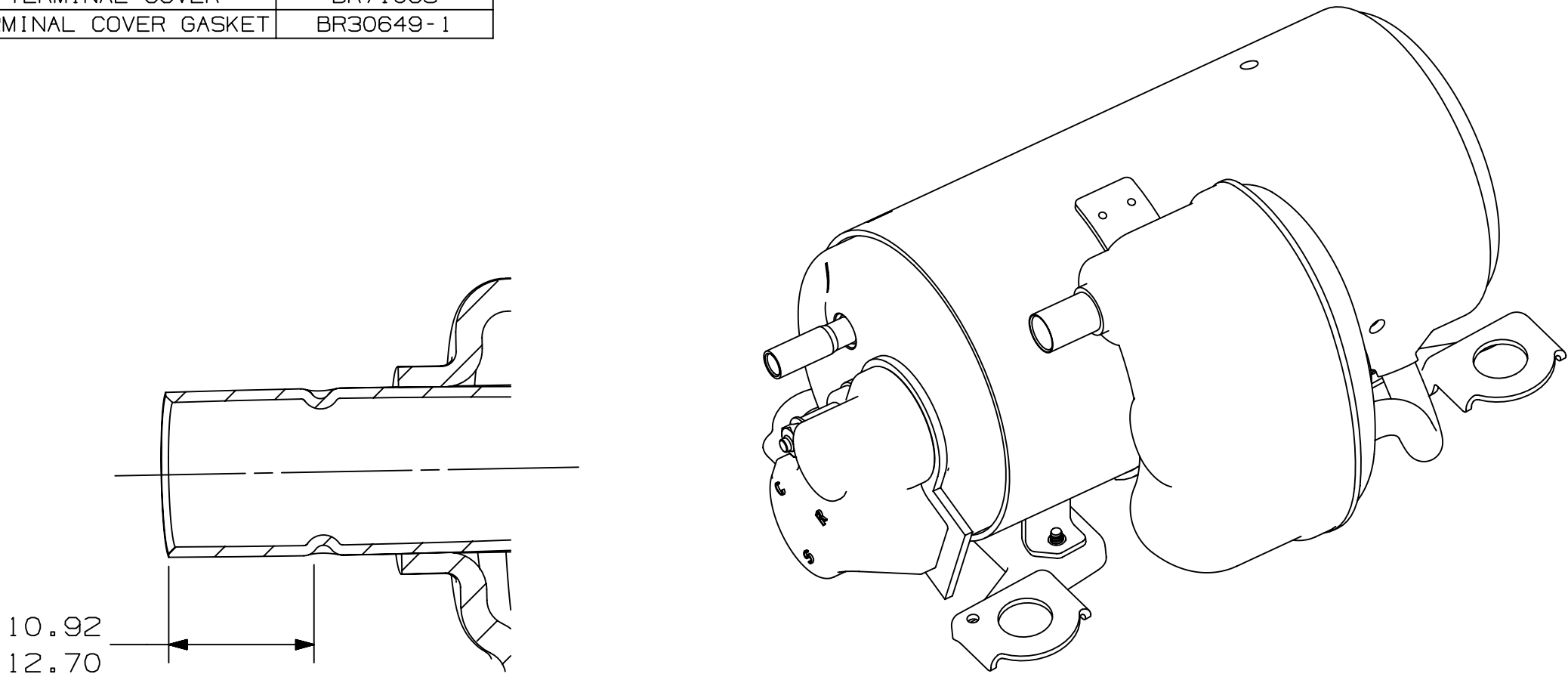


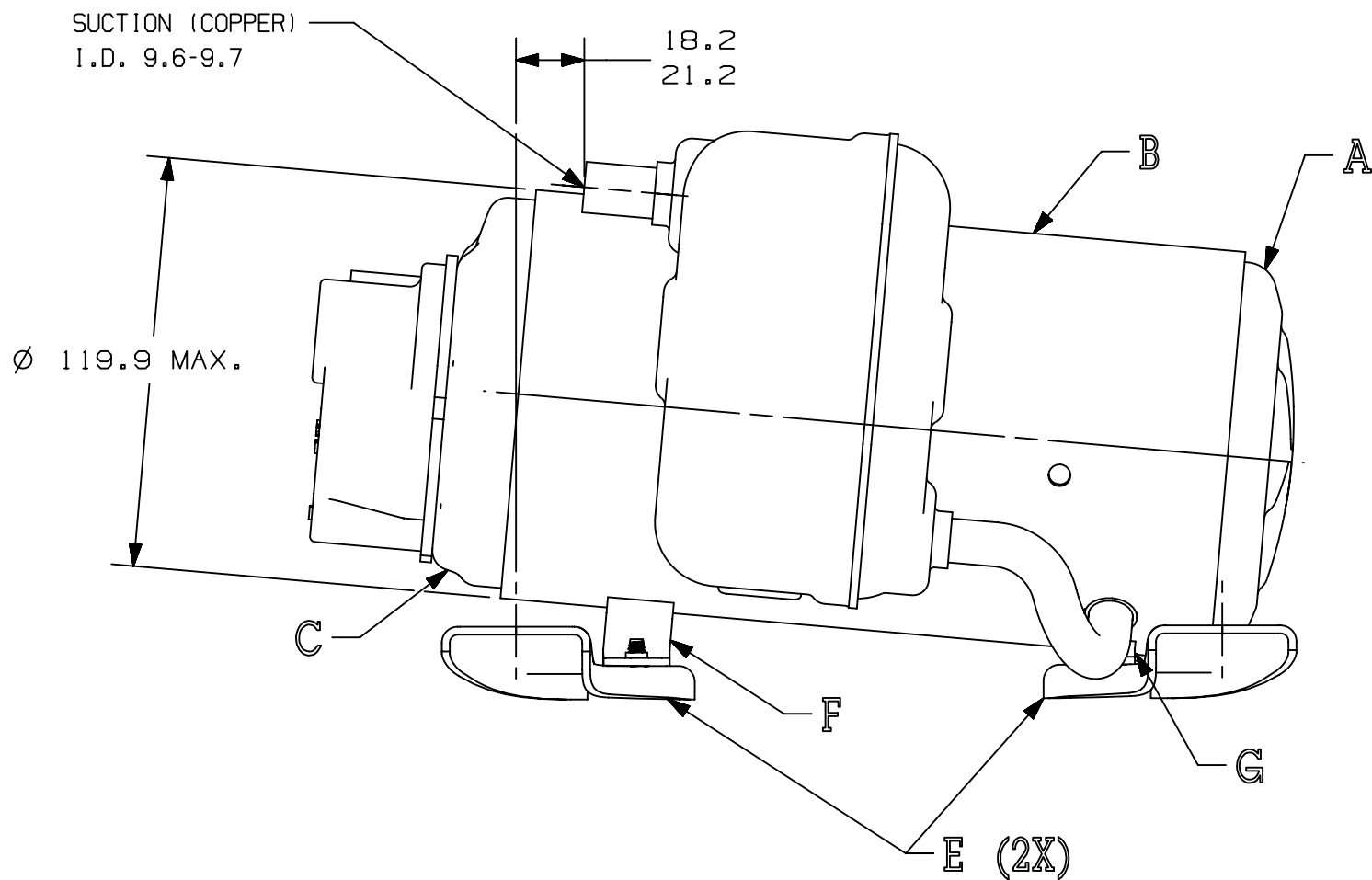
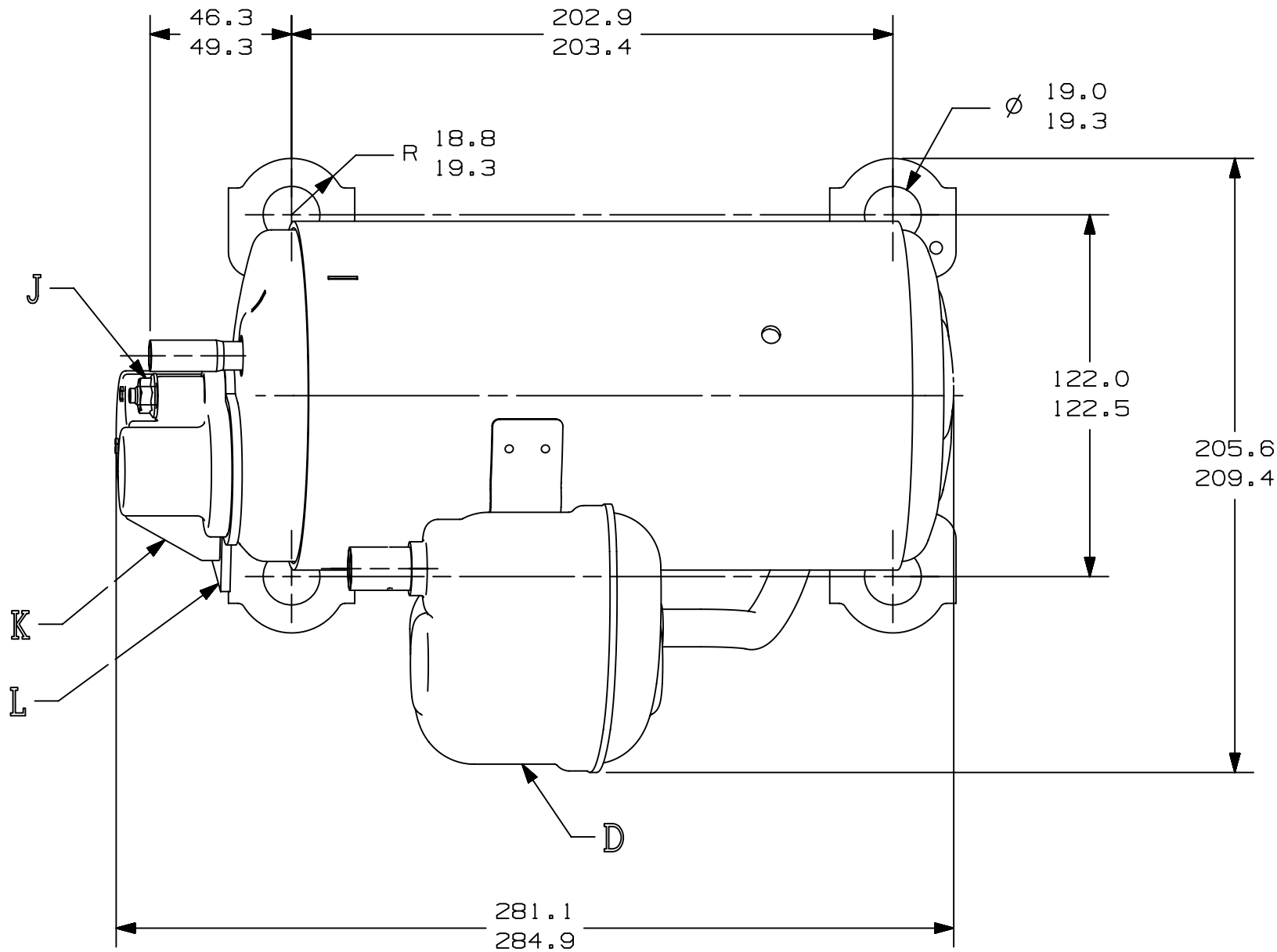
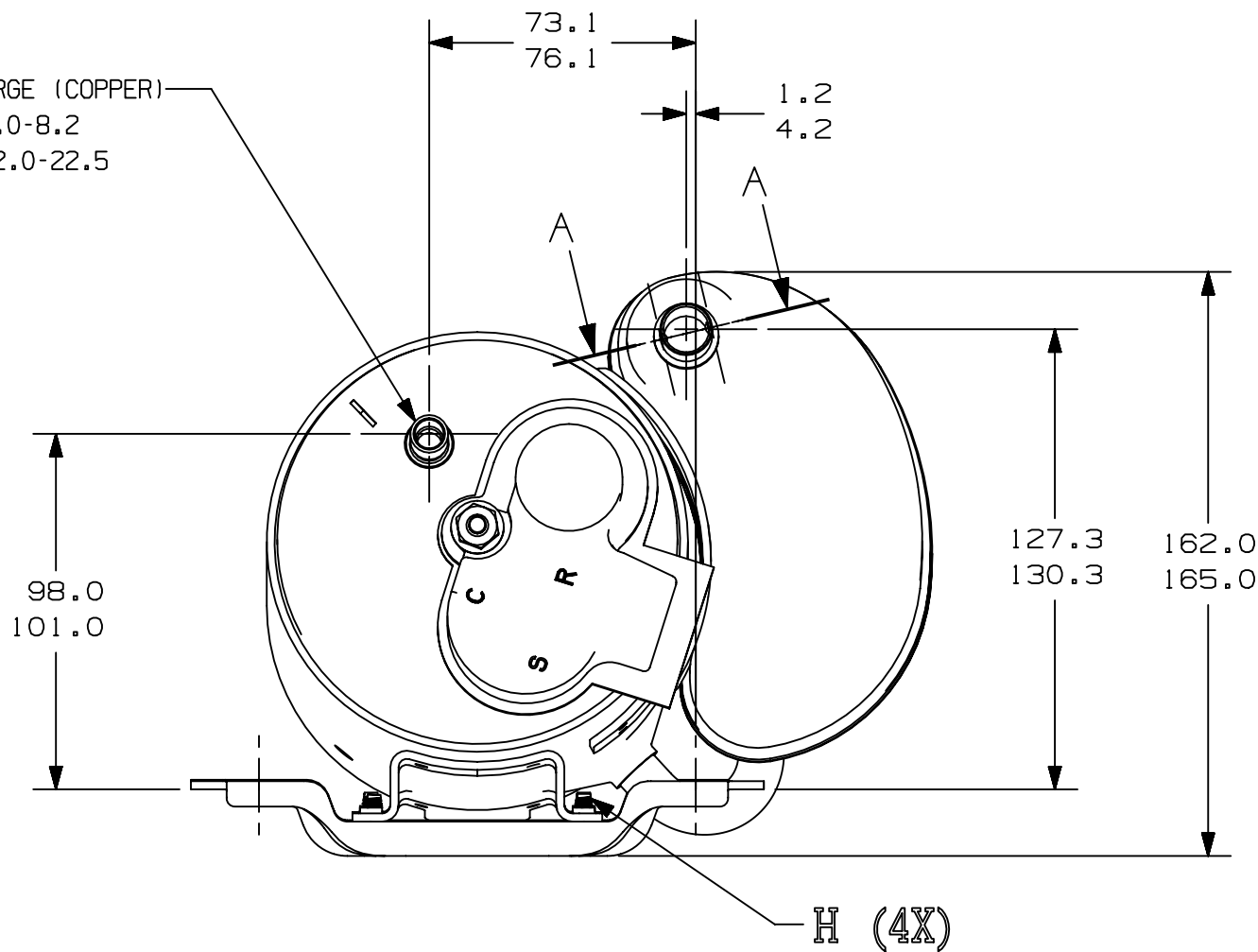
A	LOWER HOUSING	BR32006
B	HOUSING ASSY	307080
C	UPPER HOUSING ASSY	320-10274
D	SUCTION ACCUMULATOR	A12102-01
E	MOUNTING PLATE	28136
F	MOUNTING BRACKET - FRONT	28832-1
G	MOUNTING BRACKET - BACK	28834-1
H	MOUNTING PLATE SCREW	330-10142
J	HEX NUT	11230
K	TERMINAL COVER	BR71068
L	TERMINAL COVER GASKET	BR30649-1



10.92
12.70

SECTION A-A
SCALE 2:1

DISCHARGE (COPPER)
I.D. 8.0-8.2
DEEP 22.0-22.5



HG161

EC01480 17-12-20 AMP NICOLAU		EC01070 19-03-18 CADEM MS.	EC79483 03-10-17 MS.	EC52538 21-08-14 CADEM MS.	EC52919 11-02-14 MS.	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND NOT TO BE REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL. IF SUCH INFORMATION IS DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL, THE RECIPIENT LATER'S REQUEST SHALL NOT BE OBTAINED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE. DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY	THIRD ANGLE PROJECTION		UNITS: mm		DRAWING SIZE: A2		
ERA 10780-5 PASSOU PARA 330-10142		ACRESCENTADO CORTE A-A	ALTERADO SUP. MONT. ERA: B028146 E B028149 E REVISAÇÃO TABELA	ALTERADA CARCAÇA MONTADA ERA: 307079 E ACUMULADOR SUÇAO ERA: BR12102-1	ALTERADO SUP. MONT. ERA: 28834-1, 28832-1, 28136 E 10780-5	ALTERADA TAMPA SUP. MONTADA ERA: HA663		Q. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL		NAME		PART NO.		
AF F7		AE D8	AD --	AC --	AB --	LIBERADO EM 29/05/02 CE-4994/02		★ = CATEGORY I ▲ = CATEGORY II ■ = CATEGORY III □ = CATEGORY IV		SALES COMPRESSOR		DCHG203		
DATE		04/02/02		REF.		FAMILY		HG		SCALE		PAGE		
										1:2		1/1		