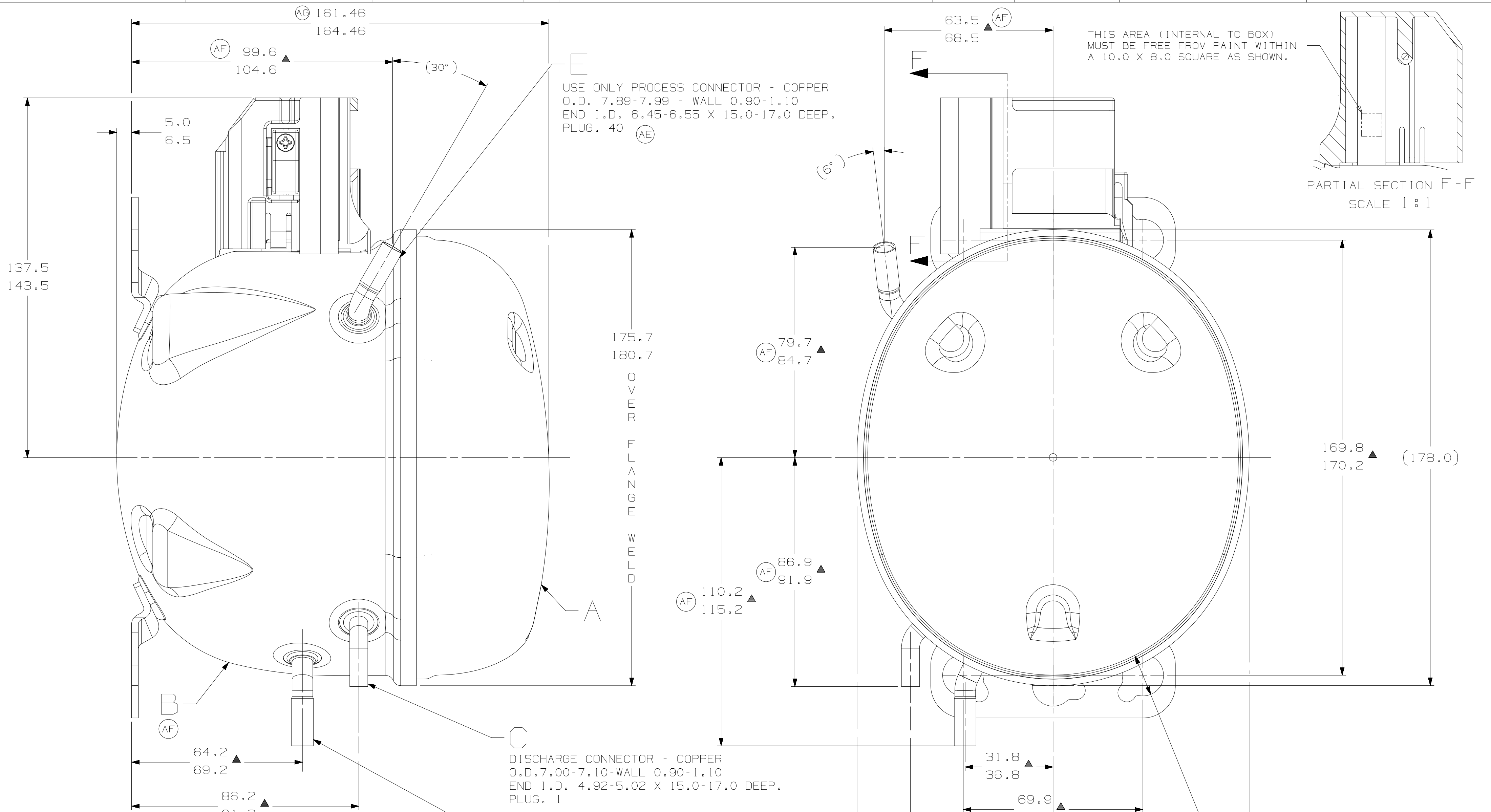




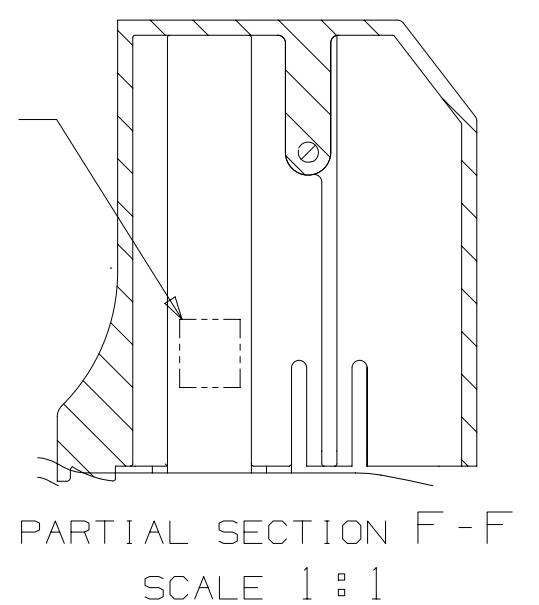
NOTES

- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- SEE SPEC. "A-B" & A-C FOR PROCESS.
- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08
- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8 ") FROM TOP OF THE TUBES AS SPEC. T.P.Co. AB-4.

DISCHARGE CONNECTOR - COPPER
O.D. 7.00-7.10-WALL 0.90-1.10
END I.D. 4.92-5.02 X 15.0-17.0 DEEP.
PLUG. 1

USE ONLY SUCTION CONNECTOR - COPPER
O.D. 7.89-7.99 - WALL 0.90-1.10
END I.D. 6.45-6.55 X 15.0-17.0 DEEP.
PLUG. 40

THIS AREA (INTERNAL TO BOX)
MUST BE FREE FROM PAINT WITHIN
A 10.0 X 8.0 SQUARE AS SHOWN.



ITEM	PART NUMBER
A	14962905
B	320-10138
C	14947662
D	14947663
E	14947663

EC109888 08-02-24 GM. RS.	EC98010 06-07-21 CIAS. GS.	EC66313 28-03-15 AMP. MSS	EC52840 AMP. MF 13/09/13	EC49518 25/02/13 AMP. MF	EC45731 AMP. MF 26/09/12	EC43993 27/02/12 AMP. MF	DATE
ALTERADA ALT. 8	ALTERADA TAMPA	ALTERADA PLUG 2	ADDED NOTE	ERA 580-1002B	ERA 14947662	LIBERACAO	CHANGE
F/7	B/1	F/5	A/8	A/1	A/1	--	LT
AS	AF	AE	AD	AC	AB	AA	LC

THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND SPECIFICALLY AS STATED IN THE EXPRESS AND SPECIFIC CONDITION (1111) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (111) SHALL BE RETURNED BY THE RECIPIENT LATTER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.

DO NOT SCALE THIS DRAWING. ALL FER- ROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

NAME: SALES COMPRESSOR

DATE: 13/02/12

REF.

PART NO.: DCTA064

SCALE: 1:1

PAGE: 1/1

FAMILY: TA