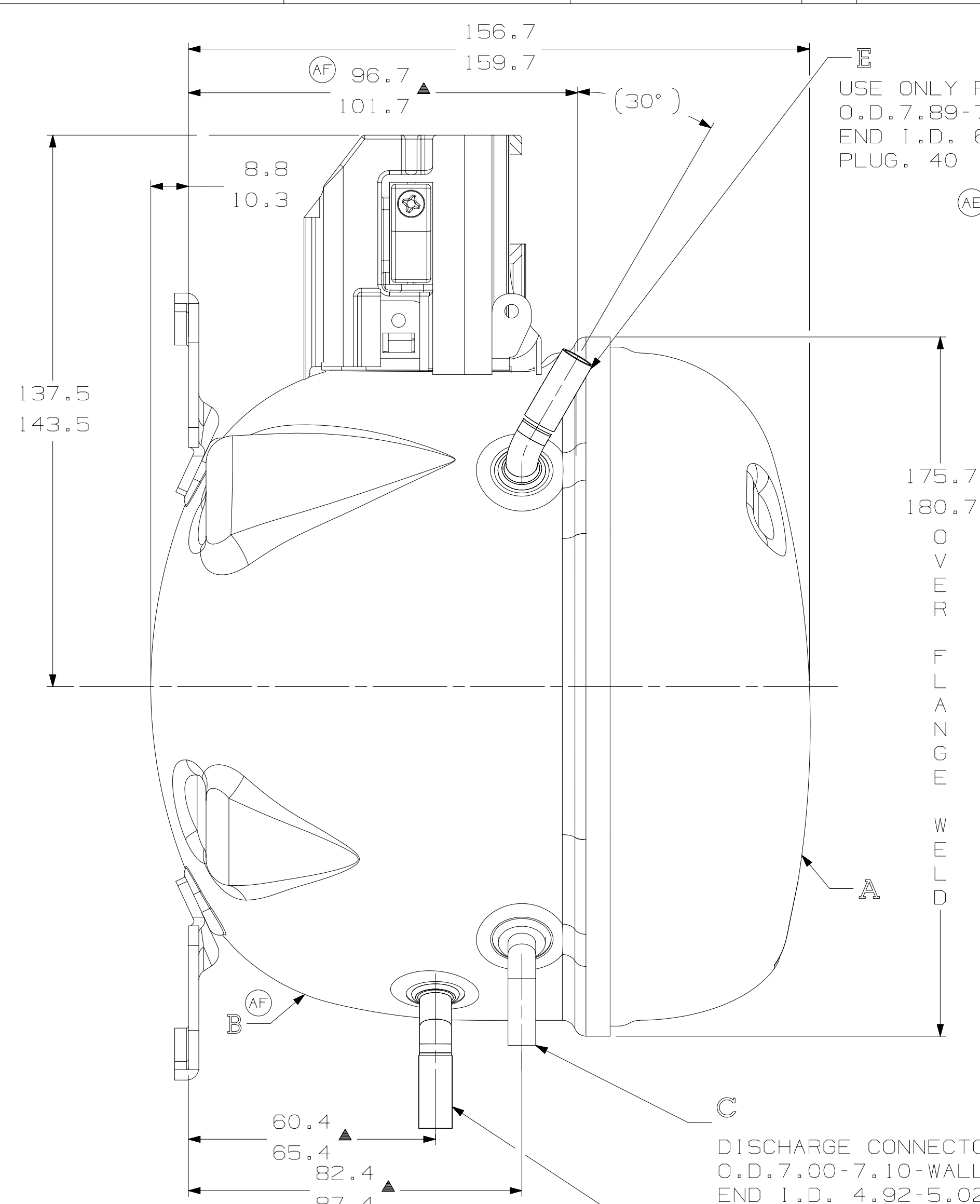


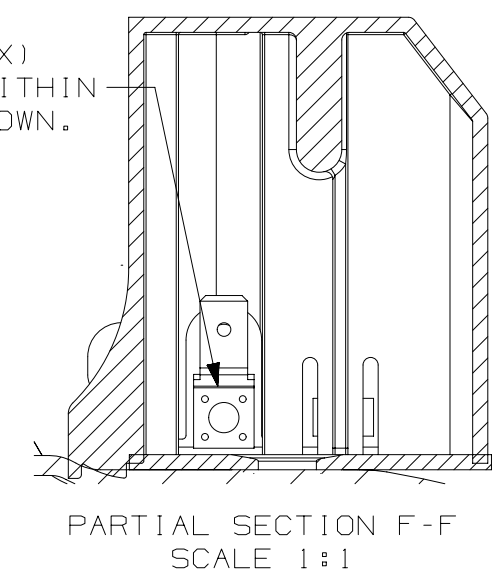
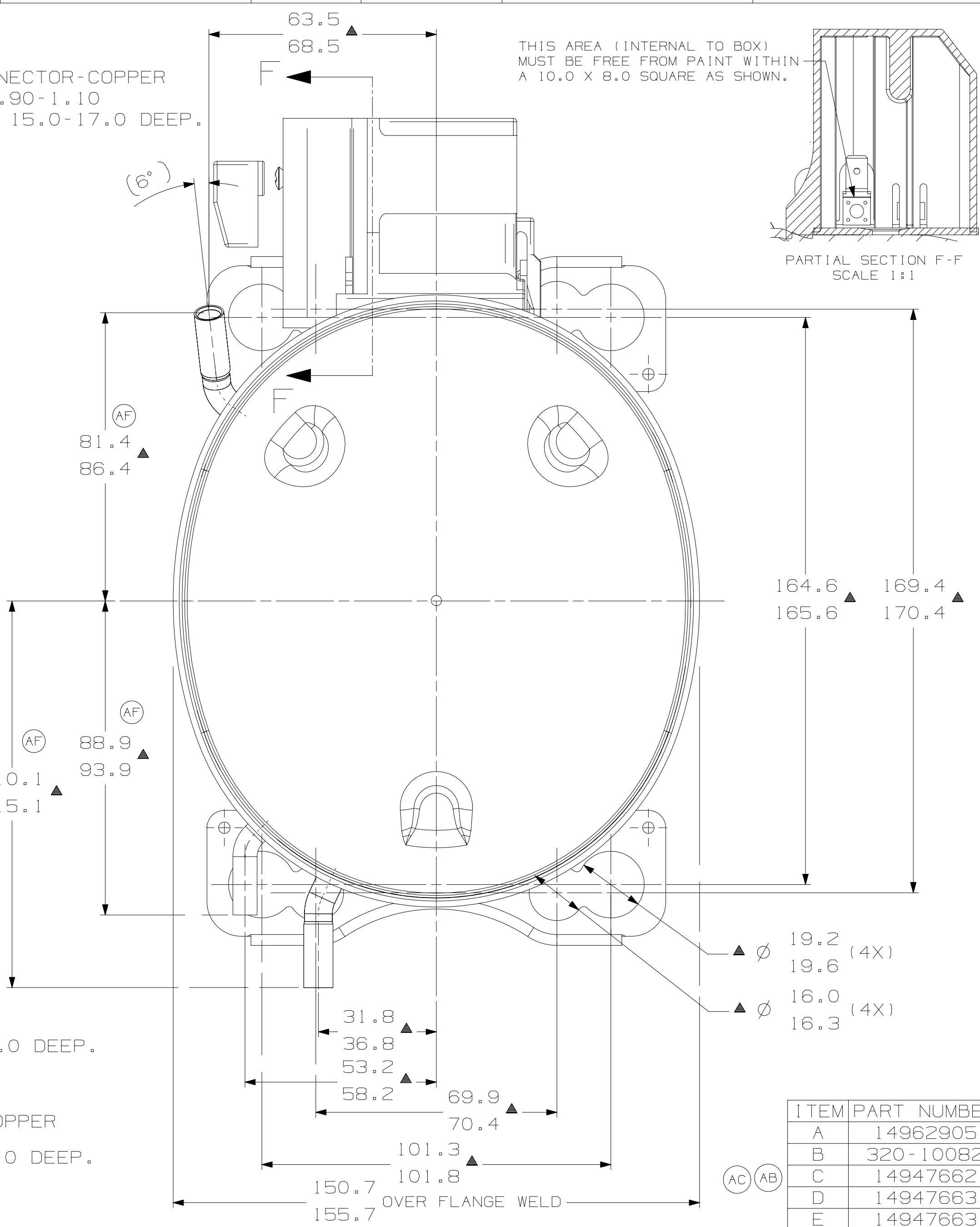


NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & A-C FOR PROCESS.
3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T.P.Co. GLOBAL SPEC. 08
4- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8 ") FROM TOP OF THE TUBES AS SPEC. T.P.Co. AB-4.

USE ONLY PROCESS CONNECTOR-COPPER
O.D.7.89-7.99-WALL 0.90-1.10
END I.D. 6.45-6.55 X 15.0-17.0 DEEP.
PLUG. 40

DISCHARGE CONNECTOR-COPPER
O.D.7.00-7.10-WALL 0.90-1.10
END I.D. 4.92-5.02 X 15.0-17.0 DEEP.
PLUG. 1

USE ONLY SUCTION CONNECTOR-COPPER
O.D.7.89-7.99-WALL 0.90-1.10
END I.D. 6.45-6.55 X 15.0-17.0 DEEP.
PLUG. 40



ITEM	PART NUMBER
A	14962905
B	320-10082
C	14947662
D	14947663
E	14947663

EC98010
02-07-21
CIAS. GS.

ATUALIZADA
320-10082

4C
4E
7F
8C

AF

EC66313
25-09-15
AMP - M55

ALTERADO PLUG
ERA: PLUG 2

F5
A5

AE

EC52840
AMP - MF
13/09/13

ADDED NOTE

A8

AD

EC51782
AMP - MF
13/09/13

ERA 580-10028

A2

AC

EC45731
AMP - MF
26/09/12

ERA 14947662

A1

AB

EC40378
AMP - MF
14/11/11

LIBERACAO

--

AA

DATE

LT

LC

CHANGE

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DO NOT SCALE THIS DRAWING. ALL PER- FECTED MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

■ = CATEGORY IV

NAME

SALES COMPRESSOR

DATE

25/08/11

REF.

PART NO.

BRDCTA003

SCALE

1:1

PAGE

1/1

FAMILY

TA