



**NOTES**  
 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.  
 2- SEE SPEC. "A-B" & A-C FOR PROCESS.  
 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.  
 4- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. AB-4.

ITEM	PART NUMBER
A	14962905
B	320-10132
C	14947662
D	14947663
E	14947663

EC109898B 09-02-24 GM. RG.	EC98010 05-07-21 CIAS. CS.	EC96988 30-06-21 CIAS. CS.	EC75440 26-01-17 AMP. MSS	EC66313 25-09-19 AMP. MSS	EC54454 16/04/14 AMP. MF	EC52840 AMP. MF 13/09/13	EC49518 25/02/13 AMP. MF	EC45731 AMP. MF 26/09/12	EC45688 22/06/12 AMP. MF	DATE
ALTERADA ALT. ERA: 171.6-174.6	ALTERADA TAMPA ERA: 320-10176	ATUALIZADA 320-10132	ERA 320-10234	ALTERADO PLUG 2 ERA: PLUG 2	REVISADAS COTAS CONFORME CARCACA COMPLETA	ADDED NOTE	ERA 580-10028	ERA 14947662	LIBERACAO	CHANGE
F/7	B/1	4F 4F 5C 7F 8C	C4 C8	AG B1	F5 A5	F7 F7 BB BB	AD AB	AC A1	AB A1	AA -
(AK)	(AJ)	(AH)	(AG)	(AF)	(AE)	(AD)	(AC)	(AB)	(AA)	LT LC

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THIRD ANGLE PROJECTION  
 UNITS: mm  
 DRAWING SIZE: A2  
 0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL  
 \* = CATEGORY I  
 ▲ = CATEGORY II  
 ■ = CATEGORY III  
 □ = CATEGORY IV

**Tecumseh**  
 NAME: SALES COMPRESSOR  
 PART NO.: DCTA067  
 SCALE: 1:1  
 PAGE: 1/1  
 DATE: 29/05/12  
 REF.:  
 FAMILY: TA