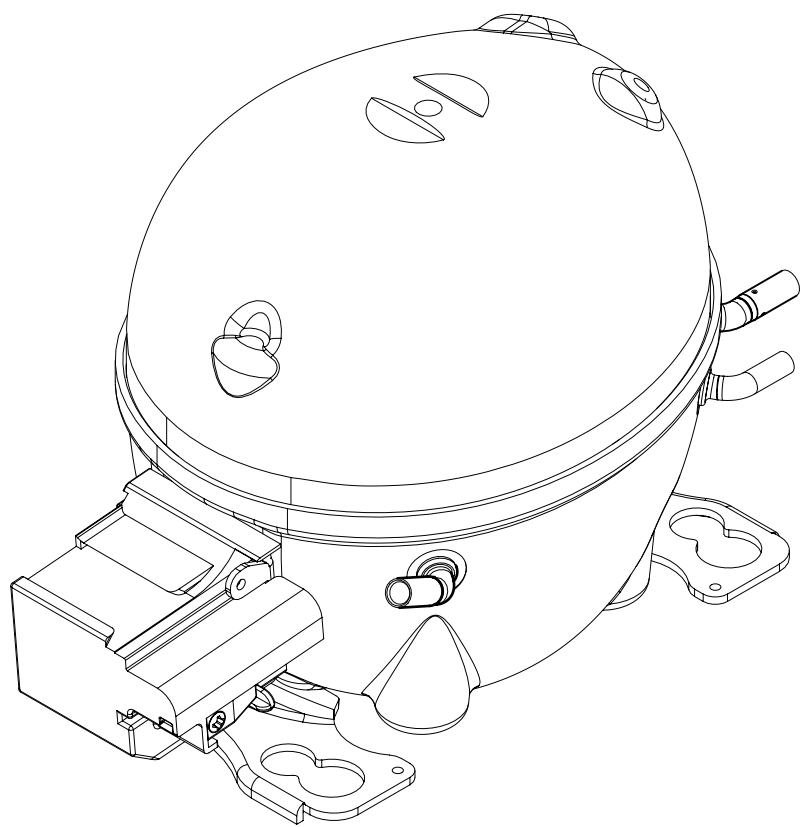
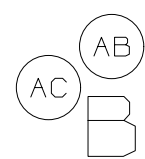
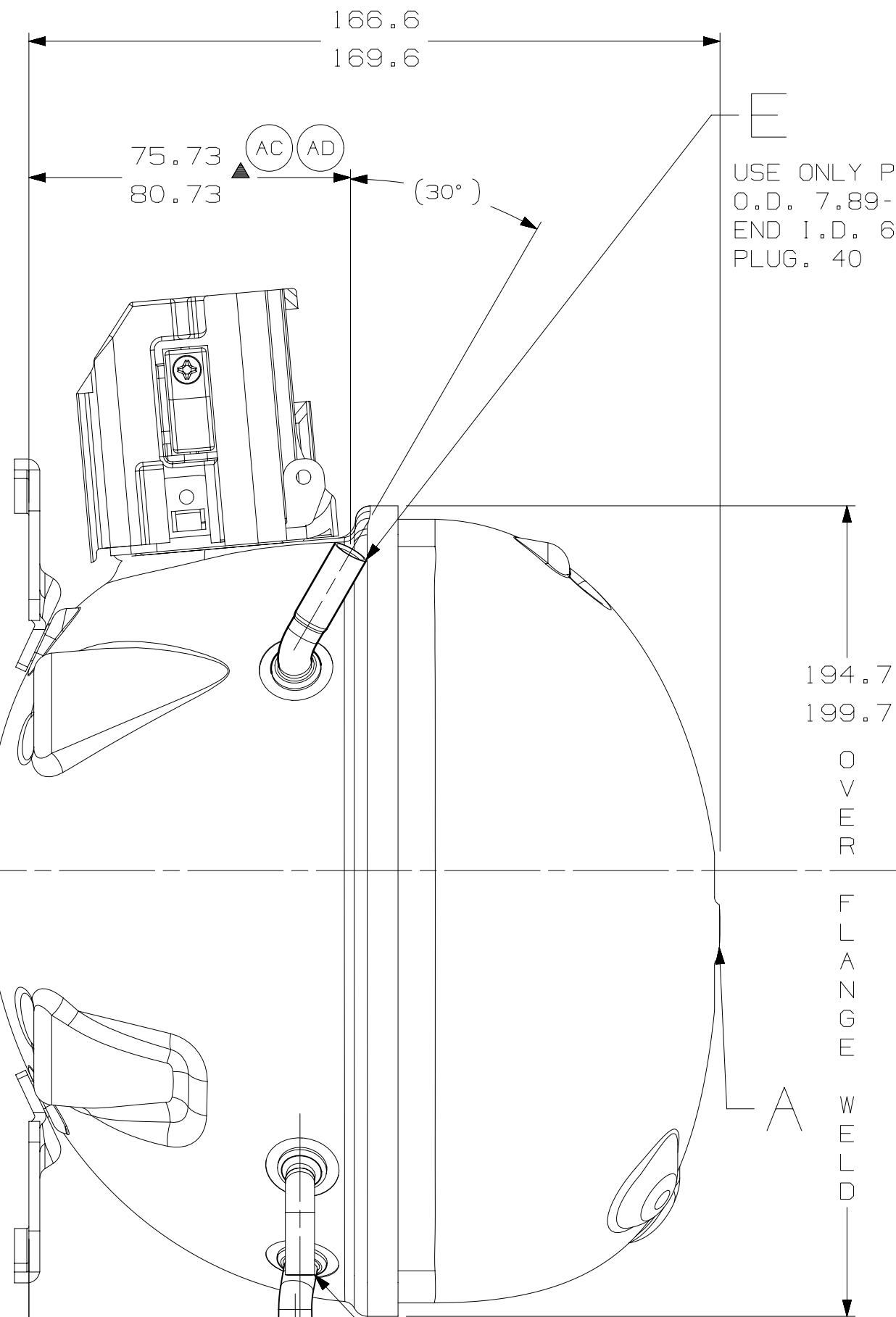




PERSPECTIVE VIEW
SCALE 1:2



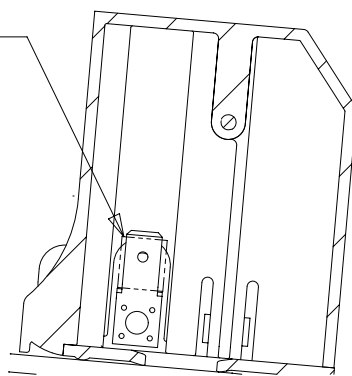
- NOTES
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08
 - 4- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8 ") FROM TOP OF THE TUBES AS SPEC. T.P.Co. AB-4.



DISCHARGE CONNECTOR - COPPER
O.D. 7.00-7.10-WALL 0.90-1.10
END I.D. 4.92-5.02 X 15.0-17.0 DEEP.
PLUG. 1

USE ONLY SUCTION CONNECTOR - COPPER
O.D. 7.89-7.99 - WALL 0.90-1.10
END I.D. 6.45-6.55 X 15.0-17.0 DEEP.
PLUG. 40

THIS AREA (INTERNAL TO BOX)
MUST BE FREE FROM PAINT WITHIN
A 10.0 X 8.0 SQUARE AS SHOWN.



PARTIAL SECTION F-F
SCALE 3:4

ITEM	PART NUMBER
A	320-10419
B	320-10482
C	14947662
D	14947663
E	14947663

AD

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

□ = CATEGORY IV



NAME	SALES COMPRESSOR	PART NO.	DCTA503
DATE	06-04-15	SCALE	3:4
REF.		PAGE	1/1
		FAMILY	TA2