



USE ONLY SUCTION CONNECTOR - COPPER WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE I.D. 6.45-6.55 X 15.0-17.0 DEEP. PLUG 2.

USE ONLY PROCESS CONNECTOR - COPPER WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE I.D. 6.45-6.55 X 15.0-17.0 DEEP. PLUG 2.

USE ONLY DISCHARGE CONNECTOR - COPPER I.D. 4.92-5.02 X 15.0-17.0 DEEP. PLUG 1.

NOTES:

- 1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
- 2-SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3-FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08

| LETTER | DRAWING NR. |
|--------|----------------|
| A | 14963339 (AB) |
| B | BRCCC1301 (AB) |
| C | PER B.M. |
| D | 14947663 (AC) |
| E | 14947663 (AC) |

| | | | | | | |
|----------------------------------|----------------------------------|---|----------------------------------|----------------------------------|---------------------------------|--------|
| EC98010 01-07-21 CIAS. CS. | EC96998 30-06-21 CIAS. CS. | EC82134 08/06/2018 CADEM R. | EC44622 07/03/14 AMP MF | EC36133 24/03/11 AMP MF | EC28947 17/11/09 AMP. MF. | DATE |
| ATUALIZADA 149633339 | ATUALIZADA BRCCC1301 | RETIRADA AREA DE PINTURA DO FURO DO FENCE | ERA 10.0-15.0 DE PROFUNDIDADE | ERA 18.8-20.3 DE PROFUNDIDADE | ERA BRAT34002-2 | CHANGE |
| 2B 3B 3C 4C 5B 5D | B3 C3 C6 C6 | C6 | A3 | D3 B4 | A1 B1 | LC |
| AF | AE | AD | AC | AB | AA | LT |

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DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

Q. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

NAME: SALES COMPRESSOR

PART NO.: BRDCTH421

SCALE: 1:2

PAGE: 1/1

DATE: 23/10/08

FAMILY: AZ-TH