

THIS AREA MUST
BE FREE FROM PAINT
WITHIN A 10.0 X
8.0 mm RECTANGLE
AS SHOWN.

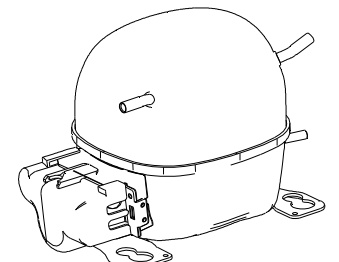
DETAIL
(INTERNAL TO BOX)
SCALE: 1:1
(NON PAINTED AREA)

USE ONLY SUCTION CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
I.D. 6.45-6.55 X 15.0-17.0 DEEP.
PLUG 2.

USE ONLY PROCESS CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
O.D. 6.45-6.55 X 15.0-17.0 DEEP.
PLUG 2.

USE ONLY DISCHARGE CONNECTOR - COPPER
SWAGE I.D. 4.92-5.02 X 15.0-17.0 DEEP.
PLUG 1.

- NOTES:
- 1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2-SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3-FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS,
SEE T. P. CO. GLOBAL SPEC. 08.
 - 4-TUBES OF SUCTION, DISCHARGE AND PROCESS MUST
BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF
THE TUBES AS SPEC. T.P.Co.

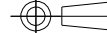


PERSPECTIVE VIEW
SCALE 1:4

LETTER	DRAWING NR.
A	320-10104 (AB) (AC)
B	14963613 (AC)
C	PER B.M.
D	14947663 (AC)
E	14947663 (AC)

EC52840 13/09/13 AMP MF		EC46442 26/08/13 AMP MF		EC5362 16/01/07 T. F.		DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. (111) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED HEREIN IS TO BE DISCLOSED OR USED BY ANY OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND THAT SUCH INFORMATION ONLY AS EXPRESSLY AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH DO BRASIL AND NOT OTHERWISE (1111) BELONGING TO TECUMSEH DO BRASIL. (1111) IS TO BE RETURNED TO TECUMSEH DO BRASIL PROMPTLY AFTER SUCH REQUEST IS MADE.
ADICIONADO NOTA		ERA 10.0-15.0 DE PROFUNDIDADE		ERA 18.8-20.3 DE PROFUNDIDADE			
				ERA BRT121 ERA BRCC1272 ERA BRA134002-2			
A6		A3		B1		LC	
AB		AC		AB		LT	
				REDESENHADO NO UG COM ALTERACOES REVISAO DIMENSIONAL		CHANGE	

THIRD ANGLE PROJECTION



UNITS: mm

DRAWING SIZE: A3

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
■ : CATEGORY IV



Tecumseh

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

D. A. SYMBOLS AS
PROCEDURE 2.01.031
TECUMSEH OF BRAZIL

★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
□ : CATEGORY IV

NAME
SALES COMPRESSOR

DWN.
A. MARCOS

DATE
07/12/05

CK.
FRANK

APR.
WALTER

PART NO.
BRDCTH314

SCALE
1:2

PAGE
1/1

FAMILY
AZ-TH