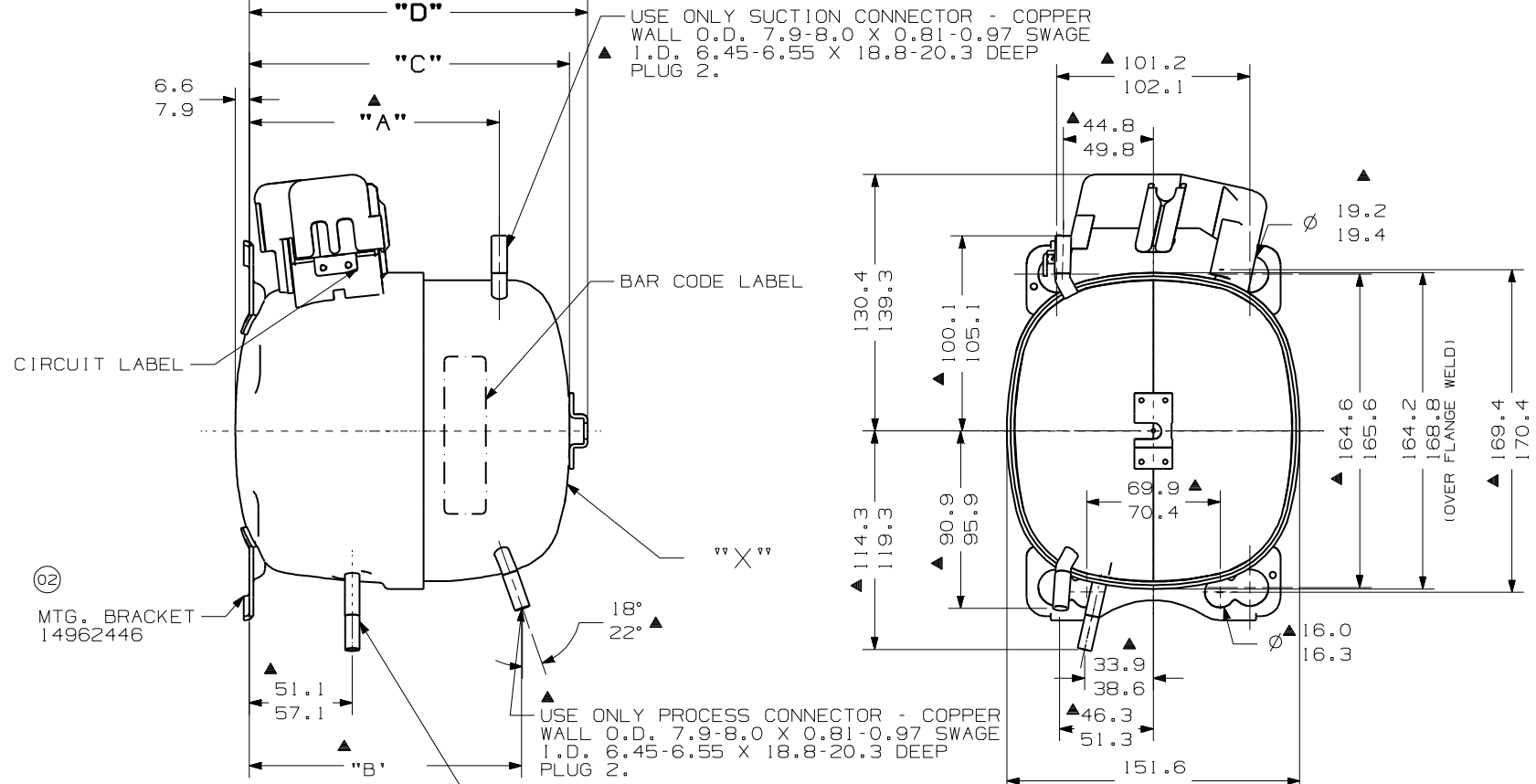


DRAWING NO.
SC03**



NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & "A-C" FOR PROCESS.

USE ONLY SUCTION CONNECTOR - COPPER WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE I.D. 6.45-6.55 X 18.8-20.3 DEEP PLUG 2.

USE ONLY PROCESS CONNECTOR - COPPER WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE I.D. 6.45-6.55 X 18.8-20.3 DEEP PLUG 2.

DISCHARGE CONNECTOR - COPPER WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE I.D. 6.45-6.55 X 18.8-20.3 DEEP PLUG 2.

O.A. SYMBOLS	
★	: CATEGORY I
▲	: CATEGORY II
■	: CATEGORY III
□	: CATEGORY IV

TOLERANCE	OPEN/1PL.DEC.	2 PL.DEC.	3 PL.DEC.
LINEAR			
ANGULAR			

SC031	128.8/133.8	141.0/146.0	166.8/169.6	176.4	3	BR32134B
SC030	131.8/135.8	144.0/149.0	169.8/172.6	179.4	3	BR32134C
DRG.NO.	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"		PART "X"

REV.	DESCRIPTION	DATE	
02	TGCB MTG.BKT. EC35223 ADDED 25/10/10		
01	DISCHARGE TUBE SC CHANGED 22/06/07		
00	INDIA RELEASE BR31L REF. 9/05/07		
LT	LC	CHANGE	DATE

NAME SALES COMPRESSOR THK			
MATERIAL		NOTED	
DMN. SC 22/6/07	CK. ON FILE	APR. ON FILE	SCALE 1:1 & NOTED
TECUMSEH PRODUCTS INDIA PVT.LTD. BALLABGARH, INDIA			THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
DRAWING NO. SC03**			SHEET /



DO NOT SCALE THIS DRAWING ALL DIMENSIONS TO BE TAKEN FROM THE MARKETING ASSEMBLY.

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